





## Plastic Fabrication

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## WELDPLAST S6: The workhorse.

WELDPLAST S6 is the world's highest rated handheld extrusion welder. With an output of 13 lbs/h, it is surprisingly maneuverable. It features a brushless, preheated motor, multifunction display and comfortable ergo-grip – making the S6 Leister's flagship extrusion welder.



The WELDPLAST S6 is guided easily with the practical control wheel grip.

Digitally regulated extrusion welder

### WELDPLAST S6



- 13 lbs output per hour
- Highest possible preheating capacity
- Adjustable control wheel
- Maintenance-free hot air blower
- Multifunctional display

#### Technical Data

Voltage	V~	230
Power	W	4600
Material		PE / PP
Welding rod	inch	∅ 0.16 or ∅ 0.2
Output	lbs/h	8.6 – 13.2
Size (L x W x H)	inch	32.8 x 4.6 x 9.6
Weight	lbs	30.8
Conformity Marking		CE
Approval mark		Ⓢ
Protection class I		Ⓢ

#### Article No.:

134.318 WELDPLAST S6, 230V / 5300W, CEE 32A plug

Included with purchase: WELDPLAST S6, overlap welding shoe, storage case

### Accessories WELDPLAST S6

	<b>119.217</b>	<b>Welding shoe complete</b>
	<b>119.222</b>	2 x 1.6 x 1.5 inch blank welding shoe
	<b>119.190</b>	1.4 inch overlap
	<b>135.901</b>	1.6 inch overlap
	<b>119.197</b>	0.8 V-seam and 1.4/1.6 inch X-seam
	<b>119.198</b>	1.0 inch V-seam
	<b>119.199</b>	1.2 inch V-seam
	<b>119.164</b>	0.8 inch fillet weld (a = 0.55 inch)
	<b>119.165</b>	1.0 inch fillet weld (a = 0.7 inch)
	<b>119.166</b>	1.2 inch fillet weld (a = 0.83 inch)
	<b>144.905</b>	45° angled adapter
	<b>145.705</b>	90° angled adapter
	<b>117.055</b>	1.4 inch preheating nozzle, large
	<b>136.859</b>	2.0 inch preheating nozzle, XL large
	<b>117.790</b>	Side hot air guide
	<b>134.567</b>	230 V / 2600 W heating element
	<b>144.095</b>	Welding rod de-reeler
	<b>116.367</b>	Ultra strong storage case (included with purchase)



Practical: Control wheel grip with cable suspension.

# WELDPLAST S4: The workmate.

The WELDPLAST S4 is the first extruder of its kind with brushless, maintenance-free motor for generating pre-heated air. Output of up to 8.8 lbs/h is made possible thanks to the S4's powerful drive system.



The powerful WELDPLAST S4 in use.

Digitally regulated extrusion welder

## WELDPLAST S4



- Compact housing design reduces noise and guarantees optimal cooling for the electronics and drive.
- Microprocessor regulates the welding process and monitors the tool
- Menu with function programs
- Dual-sided, twist-free wire intake
- Maintenance-free blower

### Technical Data

Voltage	V~	230
Power	W	3680
Material		PE / PP
Welding rod	inch	Ø 0.12 or Ø 0.16
Output	lbs/h	4.9 – 8.8
Size (L x W x H)	inch	22 x 4.3 x 11.8
Weight	lbs	17.6
Conformity Marking		CE
Approval mark		Ⓢ
Certification scheme		CCA
Protection class I		Ⓢ

### Article No.:

116.948 WELDPLAST S4, 230 V / 3680 W, with Euro plug

Included with purchase: WELDPLAST S4, blank welding shoe, preheating nozzle large, medium and small, storage case

## Accessories WELDPLAST S4

	<b>119.217</b>	<b>Welding shoe complete</b> 0.2 x 1.6 x 1.5 inch blank welding shoe
	<b>119.222</b>	2.8 x 2.0 x 1.9 inch blank welding shoe
	<b>119.194</b>	0.3 / 0.4 V-seam and 0.6 / 0.8 inch X-seam
	<b>119.195</b>	0.5 V-seam and 1.0 inch X-seam
	<b>119.196</b>	0.6 V-seam and 1.2 inch X-seam
	<b>119.197</b>	0.8 V-seam and 1.4 / 1.6 inch X-seam
	<b>119.198</b>	1.0 inch V-seam
	<b>119.161</b>	0.3 / 0.4 inch fillet weld (a = 0.3 inch)
	<b>119.163</b>	0.6 inch fillet weld (a = 0.4 inch)
	<b>119.164</b>	0.8 inch fillet weld (a = 0.55 inch)
	<b>119.165</b>	1.0 inch fillet weld (a = 0.7 inch)
	<b>119.190</b>	1.4 inch overlap
	<b>135.901</b>	1.6 inch overlap
	<b>144.904</b>	45° angled adapter
	<b>145.704</b>	90° angled adapter
	<b>117.064</b>	Side hot air guide
	<b>117.065</b>	Top hot air guide
	<b>117.053</b>	0.8 inch preheating nozzle, small
	<b>117.518</b>	1.0 inch preheating nozzle, medium
	<b>141.177</b>	1.4 inch preheating nozzle, large
	<b>118.804</b>	Tool rest
	<b>136.231</b>	Pre-heat reflector
	<b>109.984</b>	230 V / 2200 W heating element
	<b>144.095</b>	Welding rod de-reeler
	<b>123.173</b>	Storage case (included with purchase)

# WELDPLAST S2: The master piece.

The WELDPLAST S2 is a masterpiece of modern technology. While externally it fulfils the highest functionality requirements and design, its interior satisfies the high expectations concerning the material to be processed.

The WELSDPLAST S2 PVC has been especially designed to satisfy the high requirements regarding PVC extrusion welding. Perfect seam quality and integrated corrosion protection make it a reliable partner of today and tomorrow.

Digitally regulated extrusion welder

## WELDPLAST S2 / S2 PVC



1		Low-noise, high power transmission.
2		360° rotating welding shoe.
3		Material-optimized extruder screw.
4		Maintenance-free blower.
5		Freely adjustable swivel-mounted hand grip.
6		Ergonomic construction.
7		Dual-sided, twist-free wire intake.
8		Multifunctional display.



The WELDPLAST S2 on the practical tool rest.



The WELDPLAST S2 welds perfect seams even in awkward positions.

Digitally regulated extrusion welder

## WELDPLAST S2



- Maintenance-free blower
- Perfect weld seam quality
- Multifunctional display
- Ergonomic and handy
- Successfully operated worldwide

### Technical Data

Voltage	V~	230
Power	W	3000
Material	PE / PP Other materials on request	
Welding rod	inch	Ø 0.12 or Ø 0.16
Output Ø 0.12 inch	lbs/h	PE: 1.3–2.9   PP: 1.1–2.65
Output Ø 0.16 inch	lbs/h	PE: 2.2–5.0   P: 2.0–4.4
Size (L × W × H)	inch	17.7 × 3.9 × 10.2
Weight	lbs	12.8
Conformity marking	CE	
Approval mark	S	
Certification scheme	CCA	
Protection class I	⊕	

### Article No.:

127.215 WELDPLAST S2, 230 V / 3000 W, Euro plug  
136.602 WELDPLAST S2, 230 V / 3000 W, TPO, Euro plug

Included with purchase: WELDPLAST S2, welding shoe raw part, storage case

Digitally regulated extrusion welder

## WELDPLAST S2 PVC



- Optimized for PVC-U
- Perfect weld seam quality
- PVC specific extrusion menu
- Corrosion protection
- Standby mode

### Technical Data

Voltage	V~	230
Power	W	3000
Material	PVC-U, PE, PP Other materials on request	
Welding rod	inch	Ø 0.12 or Ø 0.16
Output Ø 0.12 inch	lbs/h	PVC-U: 2.0–3.7   PE: 1.3–2.8
Output Ø 0.16 inch	lbs/h	PVC-U: 3.3–6.0   PE: 2.2–5.0
Size (L × W × H)	inch	17.7 × 3.9 × 10.2
Weight	lbs	12.8
Conformity Marking	CE	
Approval mark	S	
Certification scheme	CCA	
Protection class I	⊕	

### Article No.:

135.724 WELDPLAST S2 PVC, 230 V / 3000 W, Euro plug

Included with purchase: WELDPLAST S2 PVC, welding shoe raw part, 3 pre-heating nozzles, storage case

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➔ Accessories page 80



The handy WELDPLAST S2 in action.



Even inside radiuses are easy to weld.

## Accessories WELDPLAST S2

	<b>118.094</b>	<b>Welding shoes complete</b> 2.0 x 1.2 x 1.5 inch blank welding shoe
	<b>119.214</b>	2.8 x 2.0 x 1.9 inch blank welding shoe
	<b>118.888</b>	0.2 / 0.23 V-seam and 0.4 / 0.5 X-seam
	<b>118.889</b>	0.3 / 0.4 V-seam and 0.6 / 0.8 X-seam
	<b>119.202</b>	0.47 V-seam and 1.0 inch X-seam
	<b>119.203</b>	0.6 V-seam and 1.2 inch X-seam
	<b>119.204</b>	0.8 inch V-seam and 1.4 / 1.6 X-seam
	<b>118.887</b>	0.2 / 0.24 inch fillet weld (a = 0.3 inch)
	<b>118.885</b>	0.3 / 0.4 inch fillet weld (a = 0.3 inch)
	<b>119.139</b>	0.6 inch fillet weld (a = 0.4 inch)
	<b>119.140</b>	0.8 inch fillet weld (a = 0.55 inch)
	<b>129.008</b>	0.8 inch corner short
	<b>129.010</b>	0.55 inch corner long
	<b>139.460</b>	45° angled adapter
	<b>139.461</b>	90° angled adapter

## Accessories WELDPLAST S2 PVC

	<b>119.217</b>	<b>Welding shoes complete</b> 0.2 x 1.6 x 1.5 inch blank welding shoe
	<b>119.193</b>	0.2 / 0.24 V-seam and 0.4 / 0.5 X-seam
	<b>119.194</b>	0.3 / 0.4 V-seam and 0.6 / 0.8 X-seam
	<b>119.195</b>	0.5 V-seam and 1.0 inch X-seam
	<b>119.196</b>	0.6 V-seam and 1.2 inch X-seam
	<b>119.159</b>	0.2 / 0.24 inch fillet weld (a = 0.3 inch)
	<b>119.161</b>	0.3 / 0.4 inch fillet weld (a = 0.3 inch)
	<b>119.163</b>	0.6 inch fillet weld (a = 0.4 inch)
	<b>119.164</b>	0.8 inch fillet weld (a = 0.55 inch)
	<b>129.009</b>	0.8 inch corner short
	<b>129.011</b>	0.55 inch corner long
	<b>133.850</b>	Top hot air guide

## Accessories WELDPLAST S2 / WELDPLAST S2 PVC

	<b>131.451</b>	Tool rest
	<b>136.231</b>	Pre-heat reflector
	<b>134.361</b>	Air filter set (included with purchase)
	<b>143.776</b>	Textile dust filter (sold separately)
	<b>109.984</b>	230 V / 2200 W heating element
	<b>144.095</b>	Welding rod de-reeler
	<b>119.540</b>	Storage case



Succeed with perfect weld seams with the WELDPLAST S2.



The 45° angled adapter for the WELDPLAST S2 facilitates welding in difficult positions. (accessory)

## FUSION 2: The small powerhouse.

The FUSION 2 convinces with its ergonomic construction. The simple operation and first-class welding quality have helped it to become the breakthrough product.



The FUSION 2 in operation during container construction in China.

Air heated extrusion welder

### FUSION 2



- At 17.7 inch, it is the shortest in its performance class!
- Motor start-up protection prevents cold start
- Simple operation
- Dual-sided, twist-free wire intake
- 360° rotating welding shoe
- Integrated electronics for stepless adjustment of the preheating temperature and output quantity

#### Technical Data

Voltage	V~	230
Power	W	2800
Material		PE / PP
Air temperature	°F	up to 644
Plastification temperature	°F	up to 572
Welding rod	∅ inch	0.16
Output PE	lbs/h	2.9 – 4
Size (L × W × H)	inch	17.7 × 3.9 × 10.2
Weight	lbs	13 (without cable)
Conformity marking		CE
Approval mark		Ⓢ
Certification scheme		CCA
Protection class II		□

#### Article No.:

119.200 FUSION 2, 230 V / 2800 W, Euro plug

Included with purchase: FUSION 2, raw welding shoe, storage case

### Accessories FUSION 2

	<b>118.094</b>	<b>Welding shoes complete</b> 2.0 × 1.2 × 1.5 inch blank welding shoe
	<b>119.214</b>	2.8 × 2.0 × 1.9 inch blank welding shoe
	<b>118.888</b>	0.2 / 0.23 V-seam and 0.4 / 0.5 X-seam
	<b>118.889</b>	0.3 / 0.4 V-seam and 0.6 / 0.8 X-seam
	<b>119.202</b>	0.47 V-seam and 1.0 inch X-seam
	<b>119.203</b>	0.6 V-seam and 1.2 inch X-seam
	<b>118.887</b>	0.2 / 0.24 inch fillet weld (a = 0.3 inch)
	<b>118.885</b>	0.3 / 0.4 inch fillet weld (a = 0.3 inch)
	<b>119.139</b>	0.6 inch fillet weld (a = 0.4 inch)
	<b>118.890</b>	1.0 inch overlap
<b>119.185</b>	1.4 inch overlap	
<b>129.008</b>	0.8 inch corner short	
<b>129.010</b>	0.55 inch corner long	
	<b>135.082</b>	Air filter
	<b>136.231</b>	Pre-heat reflector
	<b>123.561</b>	230 V / 1750 W heating element
	<b>144.095</b>	Welding rod de-reeler
	<b>119.540</b>	Storage case



Value must be protected ...

## FUSION 3: Long and slim.

With its long and narrow shape, the FUSION 3 enables comfortable work, even on the floor.



Comfortable work on the ground with the FUSION 3.

Air heated extrusion welder

### FUSION 3



- High-quality welding performance
- Compact and handy
- Motor start-up protection prevents cold start
- Simple operation
- Dual-sided twist-free wire intake
- 360° rotating welding shoe

#### Technical Data









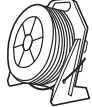

	inch	Version Ø 0.12 – 0.16		Version Ø 0.16 – 0.2	
Welding rod Ø	inch	0.12	0.14	0.16	0.2
Output PE	lbs/h	4.4 – 5.5	5.9 – 7.9	4.6 – 5.7	5.9 – 7.9
Output PP	lbs/h	4.0 – 5.0	5.5 – 7.5	4.0 – 5.3	5.5 – 7.5
Voltage	V~	230			
Power	W	3500			
Material		PE / PP			
Size (L × W × H)	inch	26.4 × 3.5 × 7.1			
Weight	lbs	16			
Conformity marking		CE			
Approval mark		S			
Certification scheme		CCA			
Protection class II		□			

#### Article No.:

- 118.300 FUSION 3, 230 V / 3500 W, welding rod Ø 0.12 – 0.16 inch, Euro plug  
 144.615 FUSION 3, 230 V / 3500 W, welding rod Ø 0.16 – 0.2 inch, Euro plug

Included with purchase: FUSION 3, raw welding shoe, storage case

### Accessories FUSION 3

	<b>118.094</b> <b>119.214</b>	<b>Welding shoes complete</b> 2.0 × 1.2 × 1.5 inch blank welding shoe 2.8 × 2.0 × 1.9 inch blank welding shoe
	<b>118.889</b> <b>119.202</b> <b>119.203</b> <b>119.204</b> <b>119.205</b>	0.3 / 0.4 V-seam and 0.6 / 0.8 inch X-seam 0.47 V seam and 1.0 inch X-seam 0.6 V-seam and 1.2 inch X-seam 0.8 V-seam and 1.4 / 1.6 inch X-seam 1.0 inch V-seam
	<b>118.885</b> <b>119.139</b> <b>119.140</b> <b>119.141</b>	0.3 / 0.4 inch fillet weld (a = 0.3 inch) 0.6 inch fillet weld (a = 0.4 inch) 0.8 inch fillet weld (a = 0.55 inch) 1.0 inch fillet weld (a = 0.7 inch)
	<b>118.890</b> <b>119.185</b>	1.0 inch overlap 1.4 inch overlap
	<b>129.008</b> <b>129.010</b>	0.8 inch corner, short 0.55 inch corner, long
	<b>136.231</b>	Pre-heat reflector
	<b>118.804</b>	Tool rest
	<b>113.268</b>	230 V / 2200 W heating element
	<b>144.095</b>	Welding rod de-reeler
	<b>123.173</b>	Storage case

# FUSION 3C: Short and handy.

The somewhat shorter 3C provides an astounding output volume of up to 8 lbs per hour.



FUSION 3C during the welding of a V-seam.

Air heated extrusion welder

## FUSION 3C



- High-quality welding performance
- Compact and handy
- Motor start-up protection prevents cold start
- Simple operation
- Dual-sided, twist-free wire intake
- 360° rotating welding shoe

### Technical Data

	inch	Version Ø 0.12 – 0.16		Version Ø 0.16 – 0.2	
Welding rod Ø	inch	0.12	0.16	0.16	0.2
Output PE	lbs/h	4.4 – 5.5	5.9 – 7.9	4.6 – 5.7	5.9 – 7.9
Output PP	lbs/h	4.0 – 5.0	5.5 – 7.5	4.0 – 5.3	5.5 – 7.5
Voltage	V~	230			
Power	W	2800			
Material		PE / PP			
Size (L x W x H)	inch	23.2 x 3.9 x 8.9			
Weight	lbs	15.2			
Conformity marking		CE			
Approval mark		S			
Certification scheme		CCA			
Protection class II		□			

### Article No.:

123.866 FUSION 3C, 230 V / 2800 W, welding rod Ø 0.12 – 0.16 inch, Euro plug

144.826 FUSION 3C, 230 V / 2800 W, welding rod Ø 0.16 – 0.2 inch, Euro plug

Included with purchase: FUSION 3C, raw welding shoe, storage case

## Accessories FUSION 3C

	<b>118.094</b>	2.0 x 1.2 x 1.5 inch blank welding shoe
	<b>119.214</b>	2.8 x 2.0 x 1.9 inch blank welding shoe
	<b>118.889</b>	0.3 / 0.4 V-seam and 0.6 / 0.8 inch X-seam
	<b>119.202</b>	0.47 V seam and 1.0 inch X-seam
	<b>119.203</b>	0.6 V-seam and 1.2 inch X-seam
	<b>119.204</b>	0.8 V-seam and 1.4 / 1.6 inch X-seam
	<b>119.205</b>	1.0 inch V-seam
	<b>118.885</b>	0.3 / 0.4 inch fillet weld (a = 0.3 inch)
	<b>119.139</b>	0.6 inch fillet weld (a = 0.4 inch)
	<b>119.140</b>	0.8 inch fillet weld (a = 0.55 inch)
	<b>119.141</b>	1.0 inch fillet weld (a = 0.7 inch)
	<b>118.890</b>	1.0 inch overlap
	<b>119.185</b>	1.4 inch overlap
	<b>129.008</b>	0.8 inch corner, short
	<b>129.010</b>	0.55 inch corner, long
		<b>135.082</b>
		<b>136.231</b>
		<b>118.804</b>
		<b>144.095</b>
		<b>123.561</b>



Perfectly stored in the case.  
**Article-No.: 119.540**  
(included with purchase)

## WELDMAX: Small but nice.

The smallest tool still packs a punch: With separately regulated heating systems for preheated air and filler, the lightweight and compact WELDMAX fulfills even the most stringent requirements.



The easy to handle and low-noise WELDMAX.

### Compact extrusion welder

## WELDMAX



- Compact, handy and quiet thanks to its non-screw transportation and plastification
- The lightest Leister hand extruder
- Ideal for confined spaces
- Separate, stepless temperature control for plastification unit and preheated air

#### Technical Data

Voltage	V~	230 / 120
Power	W	2200 / 1800
Material		PE / PP / PVDF / PA (other materials on demand)
Welding rod	inch	∅ 0.16 ± 0.01
Output (HDPE ∅ 0.16 inch)	lbs/h	0.7 – 1.8
Size (L × B × H)	inch	17.4 × 3.7 × 10, handle ∅ 2.24
Weight	lbs	8.4
Conformity marking		CE
Approval mark		Ⓢ
Certification scheme		CCA
Protection class II		Ⓜ

#### Article No.:

- 112.920 WELDMAX, 230 V / 2200 W, without plug, storage case  
 113.338 WELDMAX, 120 V / 1800 W, without plug, storage case

Additional versions on request

## Accessories WELDMAX

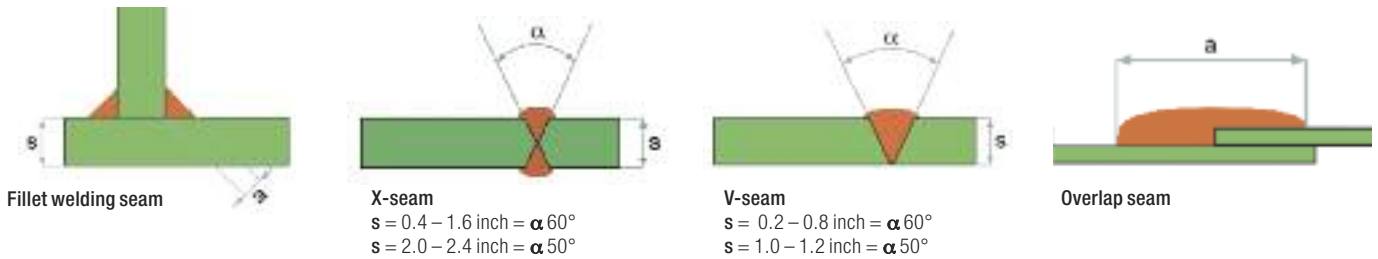
	<b>112.830</b>	<b>Welding shoe complete</b> Blank welding shoe
	<b>112.629</b>	0.2 inch V-seam
	<b>112.621</b>	0.24 inch V-seam
	<b>112.623</b>	0.32 inch V-seam
	<b>112.624</b>	0.4 inch V-seam
	<b>112.630</b>	0.2 inch fillet weld (a = 0.14 inch)
	<b>112.625</b>	0.24 inch fillet weld (a = 0.17 inch)
	<b>112.627</b>	0.3 inch fillet weld (a = 0.2 inch)
	<b>112.628</b>	0.4 inch fillet weld (a = 0.3 inch)
	<b>112.626</b>	0.8 inch overlap
	<b>112.638</b>	230 V / 1400 W heating element
	<b>112.963</b>	120 V / 1150 W heating element
	<b>144.095</b>	Welding rod de-reeler










Always at hand in a sturdy storage case. (included with purchase)

Possibilities of welding seams

a = seam size s = material thickness  $\alpha$  = milling angle



Product comparison

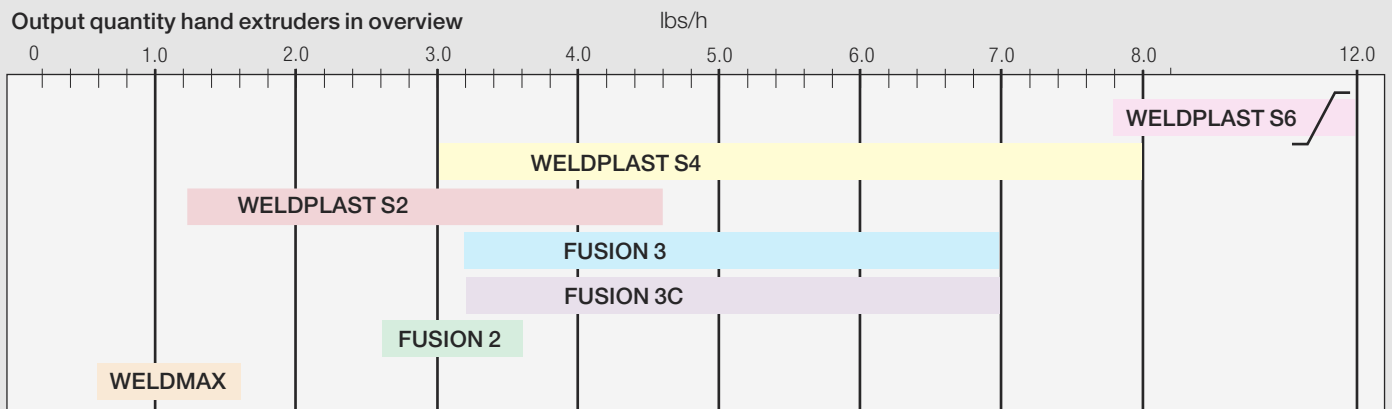
	Digitally regulated extrusion welders			Air heated extrusion welders			Compact extrusion welder
							
Device type	WELDPLAST S6	WELDPLAST S4	WELDPLAST S2	FUSION 3	FUSION 3C	FUSION 2	WELDMAX
Output (HDPE) lbs/h	8.6 – 13.2	3.3 – 8.8	1.3 – 5.0	3.5 – 7.7	3.5 – 7.7	2.9 – 4.0	0.7 – 1.8
Material	HD-PE, PP	HD-PE, PP	HD-PE, PP, PVC	HD-PE, PP	HD-PE, PP	HD-PE, PP	HD-PE, PP, PVDF
Wall thickness inch	0.6 – 1.6	0.3 – 1.4	0.16 – 0.8	0.3 – 1.0	0.3 – 1.0	0.24 – 0.6	0.16 – 0.4
Welding wire inch	0.16 – 0.2	0.12 – 0.16	0.12 – 0.16	0.12 – 0.20	0.12 – 0.20	0.16	0.16
Weight lbs	30.9	19	12.8	15.9	15	13	8.4
Length inch	32.3	22	17.7	27	23	17.7	17
Voltage V~	230	230	230	230	230	230	230
Screw extruder	yes	yes	yes	yes	yes	yes	no
Container construction	✓✓	✓✓	✓✓	✓✓	✓✓	✓✓	✓✓
Pipeline construction	✓✓	✓✓	✓✓	✓✓	✓✓	✓✓	✓✓
Landfills / civil engineering	✓✓	✓✓	✓	✓✓	✓	○	○
Brushless blower	yes	yes	yes	no	no	no	no
Remarks	1	1	1	2	2	2	1

Remarks

- 1: Air and plast temperatures are shown via a display and can be separately and freely adjusted.
- 2: The air temperature is adjusted by means of a potentiometer (rotary dial). The heating of the plastic mass is performed by the pre-heating air.

✓✓ = very suitable, ✓ = suitable, ○ = unsuitable

Output quantity hand extruders in overview



Plastic Fabrication


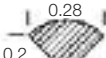


## Welding rods

Article		packaging units (lbs)
<b>Welding accessories PE</b>		
104.283	HDPE welding rod, profile A, black	6.6
104.294	HDPE welding rod, profile A, white	6.6
104.284	HDPE welding rod, profile B, black	11
104.299	HDPE welding rod, profile B, white	11
106.650	HDPE welding rod, 0.32" x 0.08", white	2.2
104.300	LDPE welding rod, profile A, black	6.6
<b>Welding accessories PP</b>		
104.287	PP welding rod, profile A, grey / beige	6.6
104.301	PP welding rod, profile A, black	6.6
104.288	PP welding rod, profile B, grey / beige	11
126.356	PP welding rod, 0.32" x 0.08", natural	4.4
<b>Welding accessories PVC</b>		
104.296	PVC-U welding rod (hard), profile A, transparent	6.6
104.278	PVC-U welding rod (hard), profile A, grey	6.6
106.641	PVC-U welding rod, profile A, brown	6.6
104.280	PVC-U welding rod (hard), profile B, brown	11
104.279	PVC-U welding rod (hard), profile B, grey	11
104.302	PVC-P welding rod (soft), profile A, transparent	6.6
<b>Welding accessories ABS</b>		
104.295	ABS welding rod, profile A, white	6.6
113.587	ABS welding rod, profile A, black	6.6
107.027	ABS welding band, 0.32" x 0.08", white	2.2

Article		packaging units (lbs)
<b>Welding accessories div.</b>		
104.297	PA welding rod, profile A, black	6.6
104.298	PC welding rod, profile A, transparent	6.6
104.313	PC welding rod / ABS / ALPHA (Honda), profile A, black	6.6
104.311	PC welding rod / PBTP (Xenoy), profile A, grey	6.6
104.309	PS welding rod, profile A, white	6.6
104.308	PUR welding rod, profile A, black	6.6
106.654	Xenoy welding band, 0.32" x 0.08", grey	2
106.642	PPs welding rod, profile A, grey, flame resistant	6.6
104.304	PVDF welding rod, profile A, natural	6.6
104.303	POM welding rod, profile A, natural	6.6
<b>Test bundles</b>		
107.036	Test bundle bodywork welding rods, each consisting of profile A pieces of 14.6 inch single marked 6x HDPE, 6x PP, 6x PA, 6x PC, 6x ABS, 6x PCABS / ALPHA Honda, 6x PC / PBTP / Xenoy	
107.037	Test bundles standard each consisting of profile A pieces of 14.6 inch single marked 5x PVC-U, 5x PVC-P, 5x PP, 5x ABS, 5x HDPE, 3x PC, 3x PA, 3x POM, 3x LDPE, 3x PC / ABS / ALPHA Honda, 3x PC / PBTP / Xenoy	
107.040	Test bundle welding band each consisting of profile A pieces of 14.6 inch single marked 9x HDPE, 0.32" x 0.08" white, 9x PP, 0.32" x 0.08" natural, 9x ABS, 0.32" x 0.08" white, 9x PC / PBTP / Xenoy grey	

## Profile sizes

	<b>Profile A</b>	Diameters in inch
	<b>Profile B</b>	



Draw welding on a PE-container with the DIODE PID.



The WELDPLAST S4 during outdoor use in Spain.

## Hot air tools for Plastic Fabrication

	TRIAC S Accessories	11 16 / 17 / 18
	TRIAC AT Accessories	12 / 13 16 / 17 / 18
	TRIAC BT Accessories	14 / 15 16 / 17 / 18
	GHIBLI / accessories	22
	LABOR S / accessories	28
	WELDING PEN R / WELDING PEN S / accessories	29
	DIODE PID / DIODE S / accessories	30
	MINOR blower	31
	ROBUST blower/ accessories	32
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